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ITEM NO.	DESCRIPTION	QTY.
1	VEE BLOCK	1
2	CLAMP	1
3	HEX BOLT 1/4 UNC X 2" LONG	1

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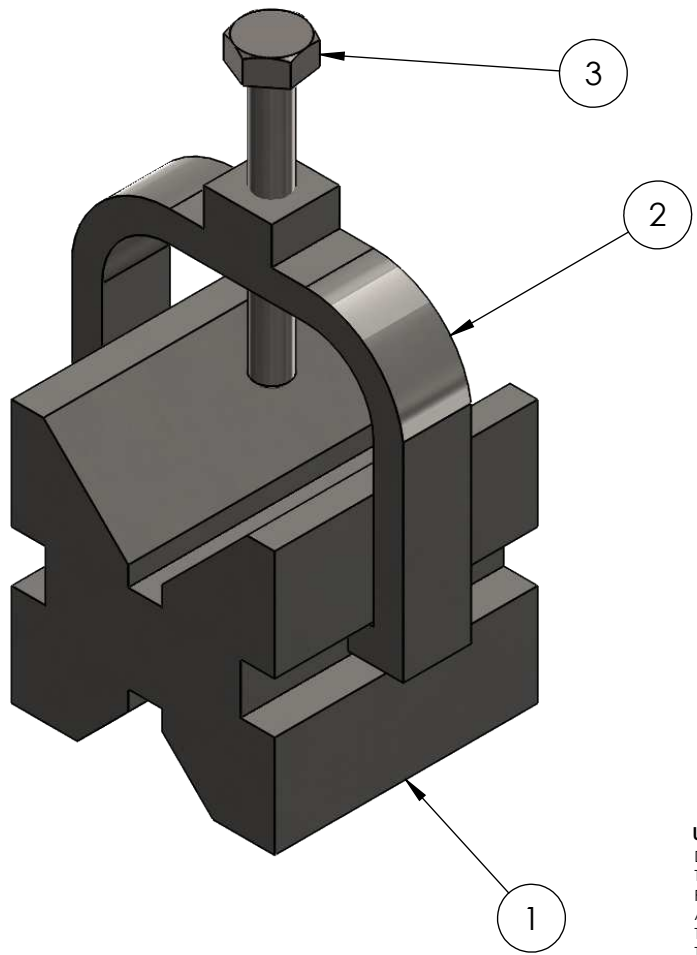
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 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ±1/16
 ANGULAR: MACH ±0.5 BEND ±1
 TWO PLACE DECIMAL ±0.01"
 THREE PLACE DECIMAL ±0.005"

MATERIAL
FINISH

TITLE: VEE BLOCK SET	
SIZE A	DWG. NO. 001
SCALE: 1:1	WEIGHT:
SHEET 1 OF 3	

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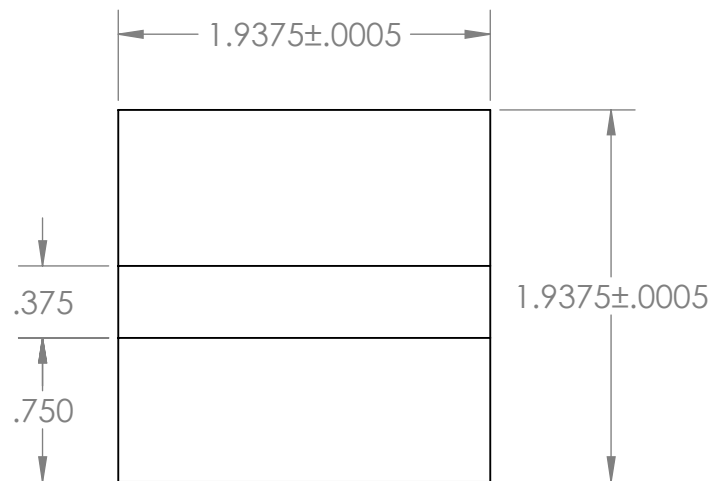
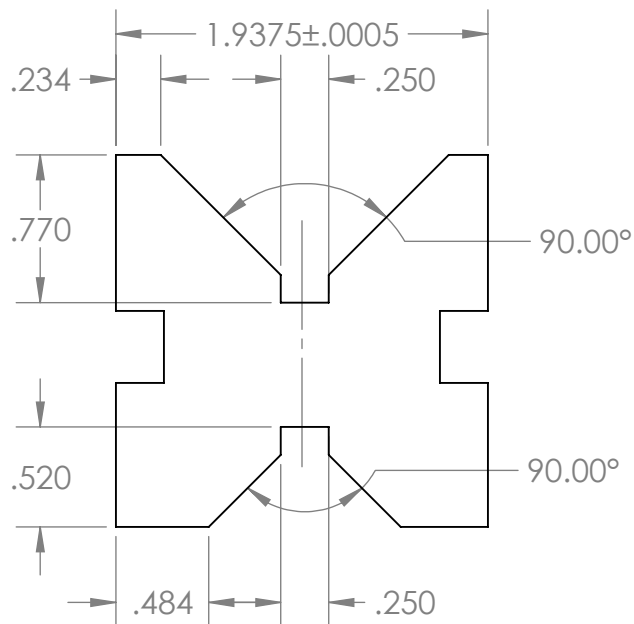
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NOTES:

- 1. HEAT TREAT TO 56-58 HRC
- 2. VEES TO ALIGN TO CENTER OF BLOCK FROM OUTSIDE SURFACES TO 0.0005"
- 3. MATCH GRIND IN SETS OF 2 OR 4



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 THREE PLACE DECIMAL ±0.005"

MATERIAL	4140 STEEL
FINISH	SURFACE GROUND

TITLE: VEE BLOCK	
SIZE A	DWG. NO. 002
SCALE: 1:1	WEIGHT:
SHEET 2 OF 3	

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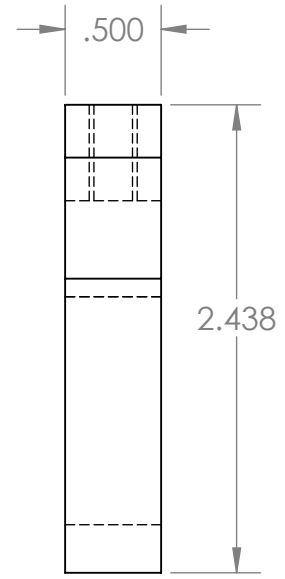
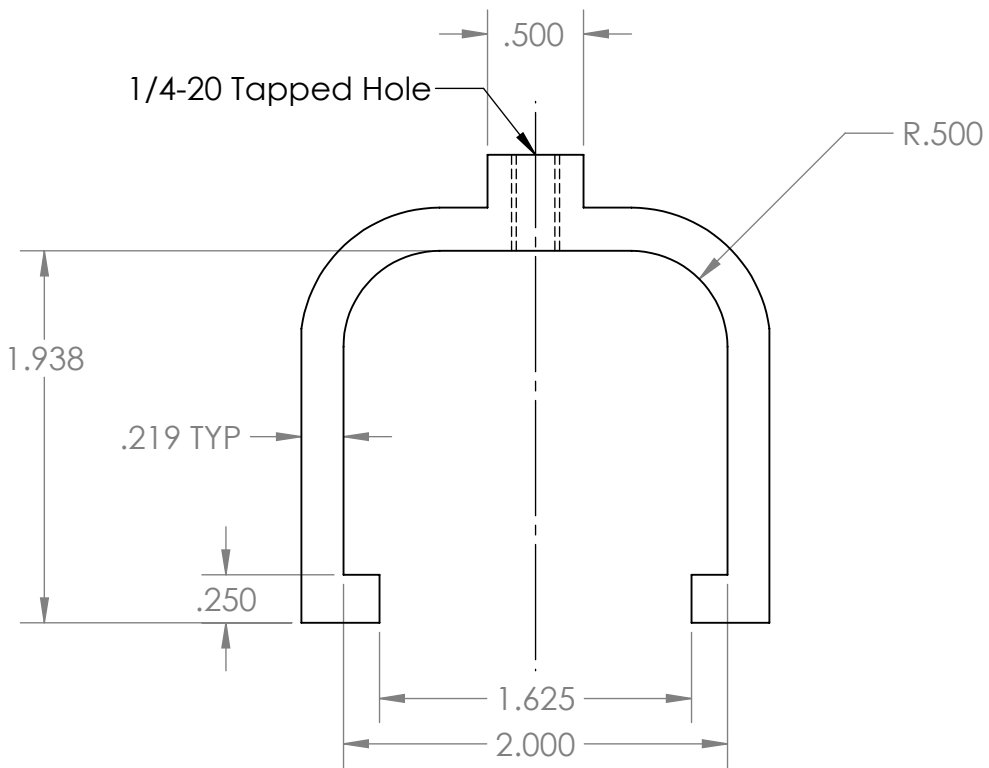
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 THREE PLACE DECIMAL ±0.005"

MATERIAL	MILD STEEL
FINISH	

TITLE: VEE BLOCK CLAMP	
SIZE A	DWG. NO. 003
SCALE: 1:1	WEIGHT:
SHEET 3 OF 3	

4

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