<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>DESCRIPTION</th>
<th>QTY.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>BASE</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>JAW</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>CL-2-SW SPHERICAL WASHER</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>NUT</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>3/8-16 X 2.25 SHCS</td>
<td>1</td>
</tr>
</tbody>
</table>
NOTES:
1. HEAT TREAT TO 58-60 HRC
2. SURFACE GRIND ALL OUTSIDE EDGES

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/16
ANGULAR: MACH ±0.5° BEND ±1°
TWO PLACE DECIMAL ±0.01" THREE PLACE DECIMAL ±0.005"

MATERIAL: A2 STEEL
FINISH: GROUND

TITLE: TOOLMAKER'S VISE BASE

SIZE: A
DWG. NO.: 002
SCALE: 1:2 WEIGHT: SHEET 2 OF 4
NOTE:
1. BREAK ALL SHARP EDGES 0.020" CHAMFER MAX

3/8-16 UNC 2B THRU

Φ 1.000
Φ .375+.000-.005

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/16
ANGULAR: MACH ±0.5 BEND ± 1
TWO PLACE DECIMAL ±0.01"
THREE PLACE DECIMAL ±0.005"

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