ITEM NO. | DESCRIPTION | QTY.
--- | --- | ---
1 | HANDLE | 1
2 | HEAD | 1
3 | INSERT | 2

NOTES:
1. PLUG WELD HEAD TO HANDLE PRIOR TO MACHINING HANDLE FLATS
2. INSERTS TO CONTACT HEAD FACE ONCE Pressed
1/2-13 UNC 2A

1.000 A/F

MAC HINE A FTER A S S M B L Y
T O E N S U R E A L I G N M E N T

0.050 X 45°

.750

5.000

10.000

1.000

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D E PROHIBITED.
U NLESS O THER W I S E S P E C I F I E D:
T O S P E C I F I E D:
D I M E N S I O N S A R E I N I N C H E S
T O L E R A N C E S:
F R A C T I O N A L ± 1 / 1 6
A N G U L A R: M A C H ± 0.5 B E N D ± 1
T W O P L A C E D E C M A L ± 0.0 1 "
T H R E E P L A C E D E C M A L ± 0.0 0 5 "
M A T E R I A L: S T E E L
F I N I S H: A S M A C H I N E D
S C A L E: 1:2
W E I G H T: S H E E T 2 O F 4

T I T L E:
M A C H I N I S T S H A M M E R
H A M M E R
H A N D L E
NOTES:
1. TAPER DIMENSIONS TYPICAL ON BOTH SIDES
2. ENSURE TAPER ANGLE IS EXACT FIT TO MATING PIECE

CHAMFER TAPER TO ACCOMMODATE TOOL RADIUS ON MATING INSERT

1/2-13 UNC THRU
φ .031 X 45° TYP

1.150 A/F

φ .750 SPOT FACE

.031 X 45° TYP

1.250

.530 20.00°

.625

2.000

20.00°