<table>
<thead>
<tr>
<th>ITEM NO.</th>
<th>DESCRIPTION</th>
<th>QTY.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>BASE</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>JAW</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>1/2 X 1 UNC FLAT HEAD CAP SCREW</td>
<td>1</td>
</tr>
</tbody>
</table>
NOTE:
HEAT TREAT TO 54-56 HRC
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HEAT TREAT TO 54-56 HRC

\[ \phi .531 \text{ THRU} \]
\[ \phi .875 \times 82^\circ \]
CENTERED TO OUTSIDE EDGES

EDGE CLAMP JAW

TITLE:

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL \( \pm \frac{1}{16} \)
ANGULAR: MACH \( \pm 0.5^\circ \) BEND \( \pm 1^\circ \)
TWO PLACE DECIMAL \( \pm 0.01" \)
THREE PLACE DECIMAL \( \pm 0.005" \)

MATERIAL: 4140 STEEL
FINISH: AS MACHINED

SCALE: 2:1
WEIGHT: