NOTES:
HEAT TREAT TO 58-60 HRC

5X [ ] Ø .375 ⊥ 1.75
1/4-20 UNC (H11 TAP) THRU C-BORES ON ALTERNATING SIDES AS SHOWN

3X [ ] Ø .375 ⊥ 2.75
1/4-20 UNC (H11 TAP) THRU C-BORES ON ALTERNATING SIDES AS SHOWN

15X [ ] Ø .375 ⊥ 0.75
1/4-20 UNC (H11 TAP) THRU C-BORES ON ALTERNATING SIDES AS SHOWN

1/4-20 UNC (H11 TAP) THRU C-BORES ON ALTERNATING SIDES AS SHOWN
123 BLOCK MODIFIED CAP SCREW

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/16
ANGULAR: MACH ±0.5° BEND ±1°
TWO PLACE DECIMAL ±0.01" THREE PLACE DECIMAL ±0.005"

MATERIAL
1/4-20 X 1/2 UNC SHCS
FINISH
AS MACHINED

SCALE: 4:1 WEIGHT: SHEET 2 OF 2